

Amendments to the Specification:

Please replace the paragraph on page 17, lines 10-16, with the following amended paragraph:

The ratio  $D/d$  of the diameter  $D$  of the cylindrical portion 32 of the press housing 24 to the diameter  $d$  of the tubular mouthpiece 36 is smaller than or equal to 2.5 ~~and is preferably within a range from 0.4 to 1.0.~~ The ratio of the diameter  $d$  of the tubular mouthpiece 36 to its length  $l$  is preferably smaller than or equal to 1 and the funnel-shaped portion 32 has a cone angle  $\alpha$  of  $35^\circ$ .